

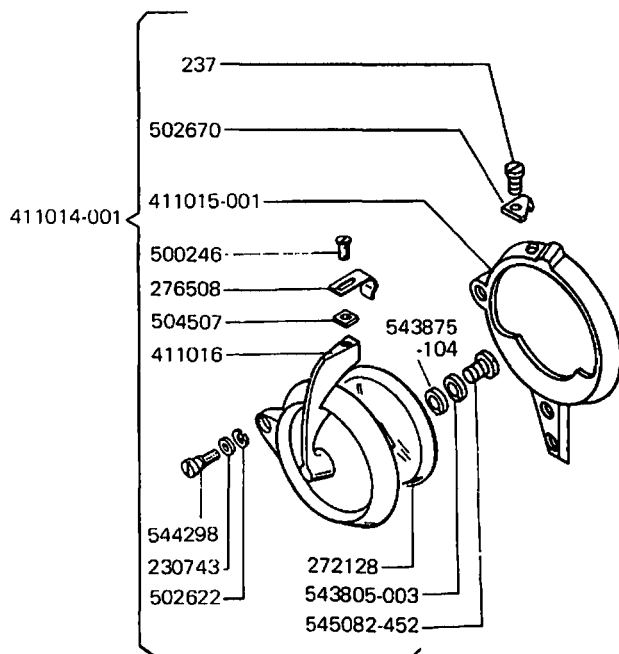
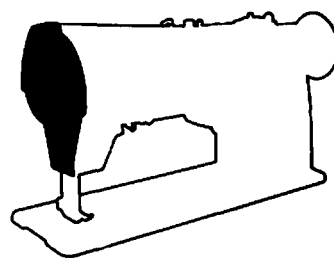
ILLUSTRATED
PARTS LIST
FOR
SINGER*

MACHINE

457U405
457U425
457U435

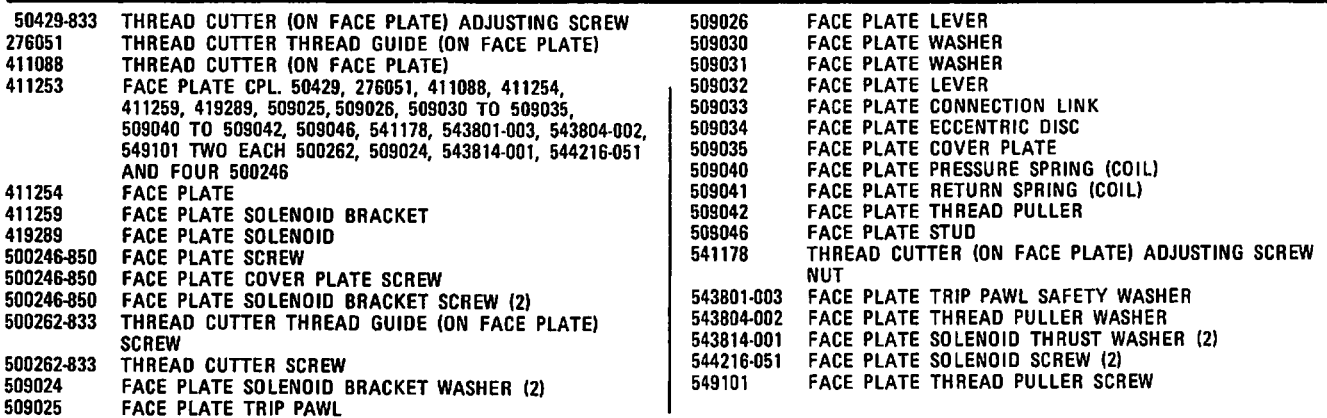
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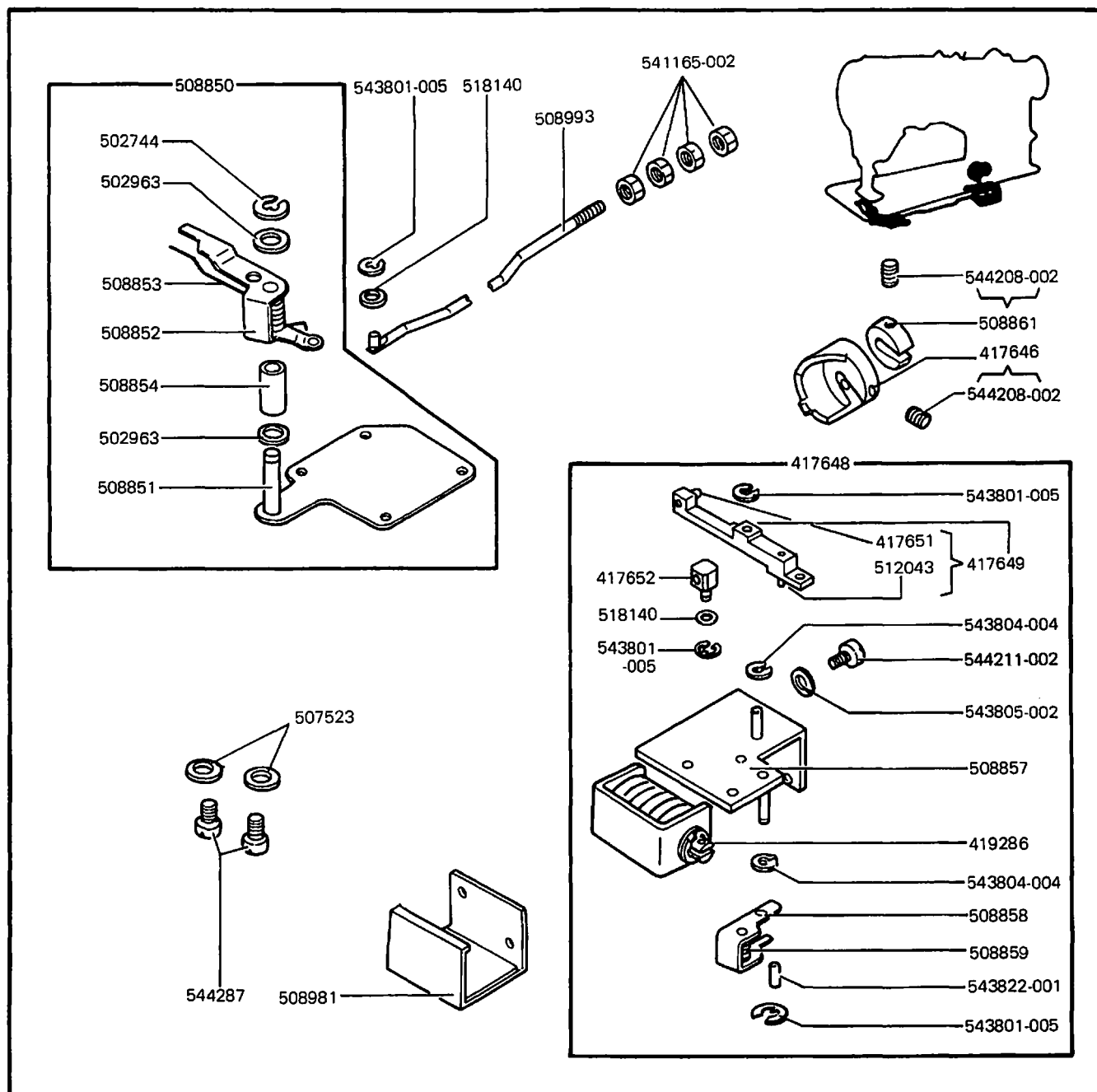
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237-833	THREAD CUTTER(ON ROTARY TAKE-UP GUARD) SCREW
230743	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
272128	ROTARY TAKE-UP GUARD COVER WINDOW
276508	ROTARY TAKE-UP GUARD SPRING CATCH
411014-001	ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743, 272128, 276508, 411015-001, 411016, 500246, 502622, 502670, 504507, 543805-003, 543875-104, 544298 AND 545082-452
411015-001	ROTARY TAKE-UP GUARD

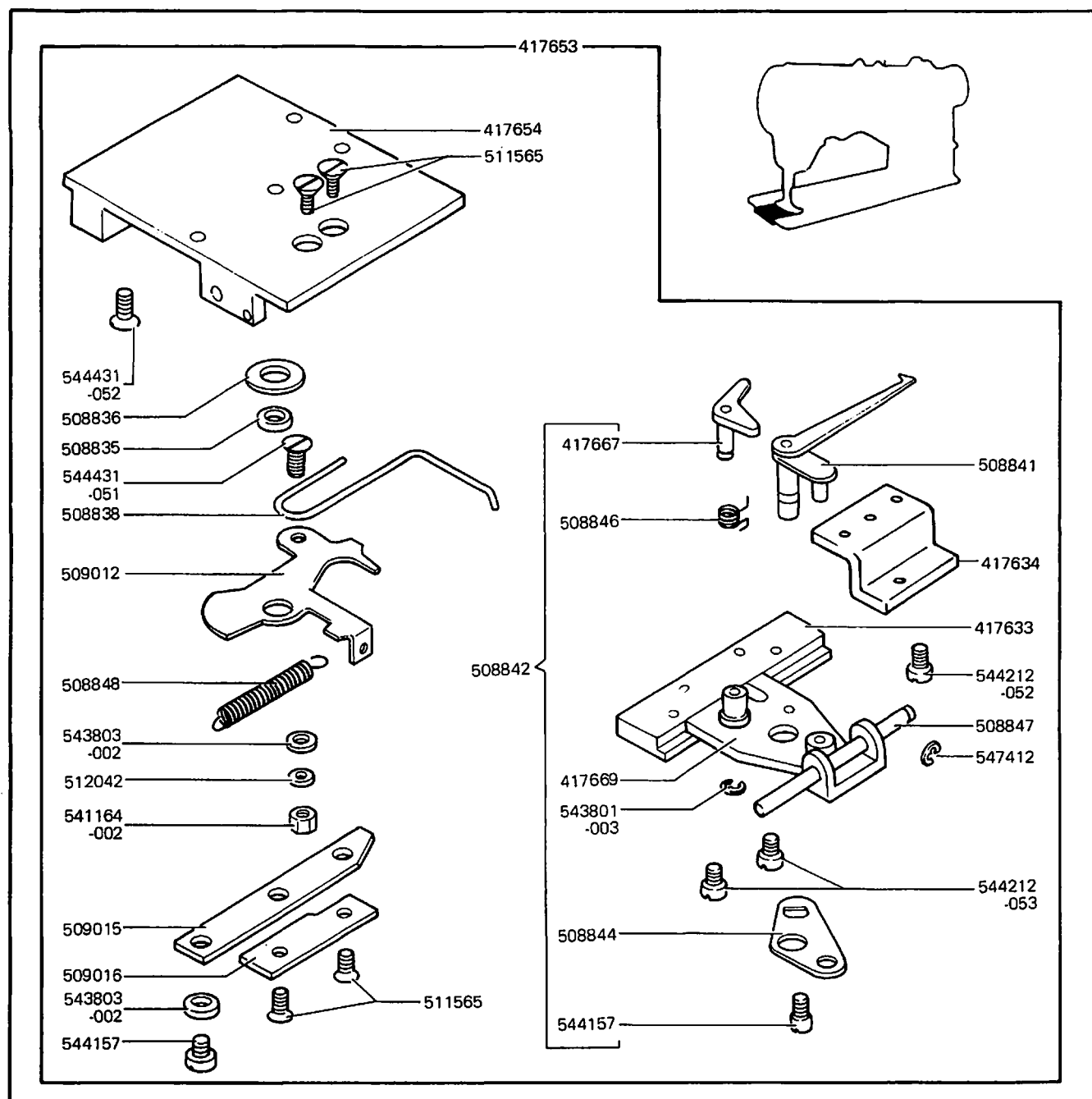
411016	ROTARY TAKE-UP GUARD COVER
500246-850	ROTARY TAKE-UP GUARD SPRING CATCH SCREW
502622	ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER
502670	THREAD CUTTER(ON ROTARY TAKE-UP GUARD)
504507	SPRING CATCH SCREW NUT
543805-003	ROTARY TAKE-UP COVER WINDOW WASHER
543875-104	ROTARY TAKE-UP GUARD COVER WINDOW SCREW WASHER
544298	ROTARY TAKE-UP GUARD HINGE SCREW
545082-452	ROTARY TAKE-UP GUARD COVER WINDOW SCREW





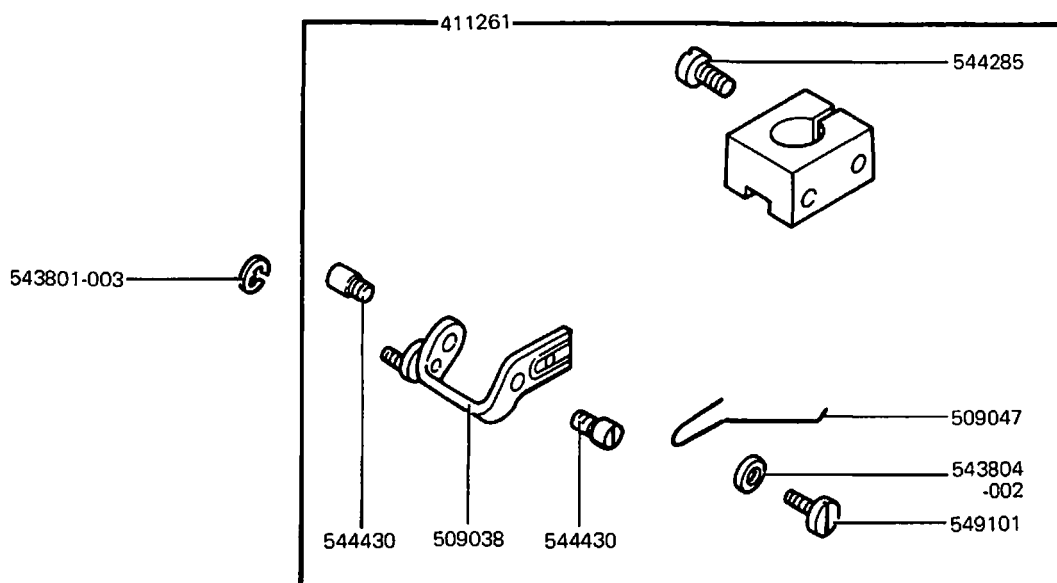
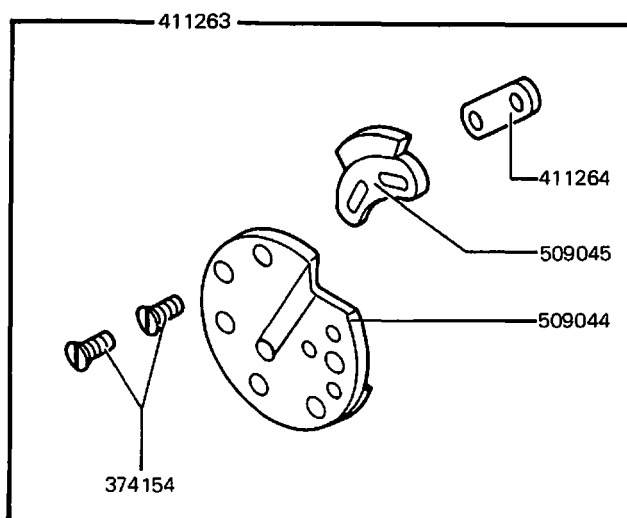
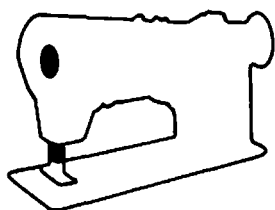
417646	THREAD TRIMMER CONTROL CAM WITH TWO 544208-002
417648	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET CPL. NOS., 417649, 417652, 419286, 508857 TO 508859, 518140, 543822-001 TWO EACH 543804-004, 543805-002, 544211-002 AND THREE 543801-005
417649	THREAD TRIMMER CONTROL CAM FOLLOWER WITH 417651 AND 512043
417651	THREAD TRIMMER CONTROL CAM FOLLOWER POINT
417652	THREAD TRIMMER CONTROL CAM FOLLOWER PIVOT CONNECTOR
419286	THREAD PULLER RELEASING SOLENOID
502744	THREAD PULLER RETURN LEVER RETAINING RING
502963	THREAD PULLER RETURN LEVER WASHER (2)
507523	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET SCREW WASHER (2)
508850	THREAD PULLER ACTUATING MECHANISM WITH 502744, 508851 TO 508854 AND TWO 502963
508851	HOOK SHAFT GEAR BOX COVER
508852	THREAD PULLER RETURN LEVER
508853	THREAD PULLER ACTUATING SPRING
508854	THREAD PULLER RETURN LEVER BUSHING
508857	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET
508858	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL
508859	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETURN SPRING
508861	THREAD TRIMMER CONTROL CAM POSITIONING COLLAR WITH TWO 544208-002

508981	THREAD PULLER RELEASING SOLENOID COVER
508993	THREAD PULLER CONNECTING ROD
512043	THREAD TRIMMER CONTROL CAM FOLLOWER PIN
518140	THREAD PULLER CONNECTING ROD RETAINING RING WASHER
518140	THREAD TRIMMER CONTROL CAM FOLLOWER PIVOT CONNECTOR SPACER
543801-005	THREAD PULLER CONNECTING ROD RETAINING RING
543801-005	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING RING
543801-005	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL RETAINING RING
543801-005	THREAD TRIMMER CONTROL CAM FOLLOWER PIVOT CONNECTOR RING
543804-004	THREAD TRIMMER CONTROL CAM FOLLOWER SPACER
543804-004	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL WASHER
543822-001	THREAD TRIMMER CONTROL CAM FOLLOWER RETAINING PAWL ROLL PIN
543805-002	THREAD PULLER RELEASING SOLENOID MOUNTING SCREW LOCK WASHER (2)
541165-002	THREAD PULLER CONNECTING ROD ADJUSTING NUT (4)
544208-002	THREAD TRIMMER CONTROL CAM POSITIONING COLLAR SET SCREW (2)
544208-002	THREAD TRIMMER CONTROL CAM SET SCREW (2)
544211-002	THREAD PULLER RELEASING SOLENOID MOUNTING SCREW (2)
544287	THREAD PULLER RELEASING SOLENOID MOUNTING BRACKET SCREW (2)



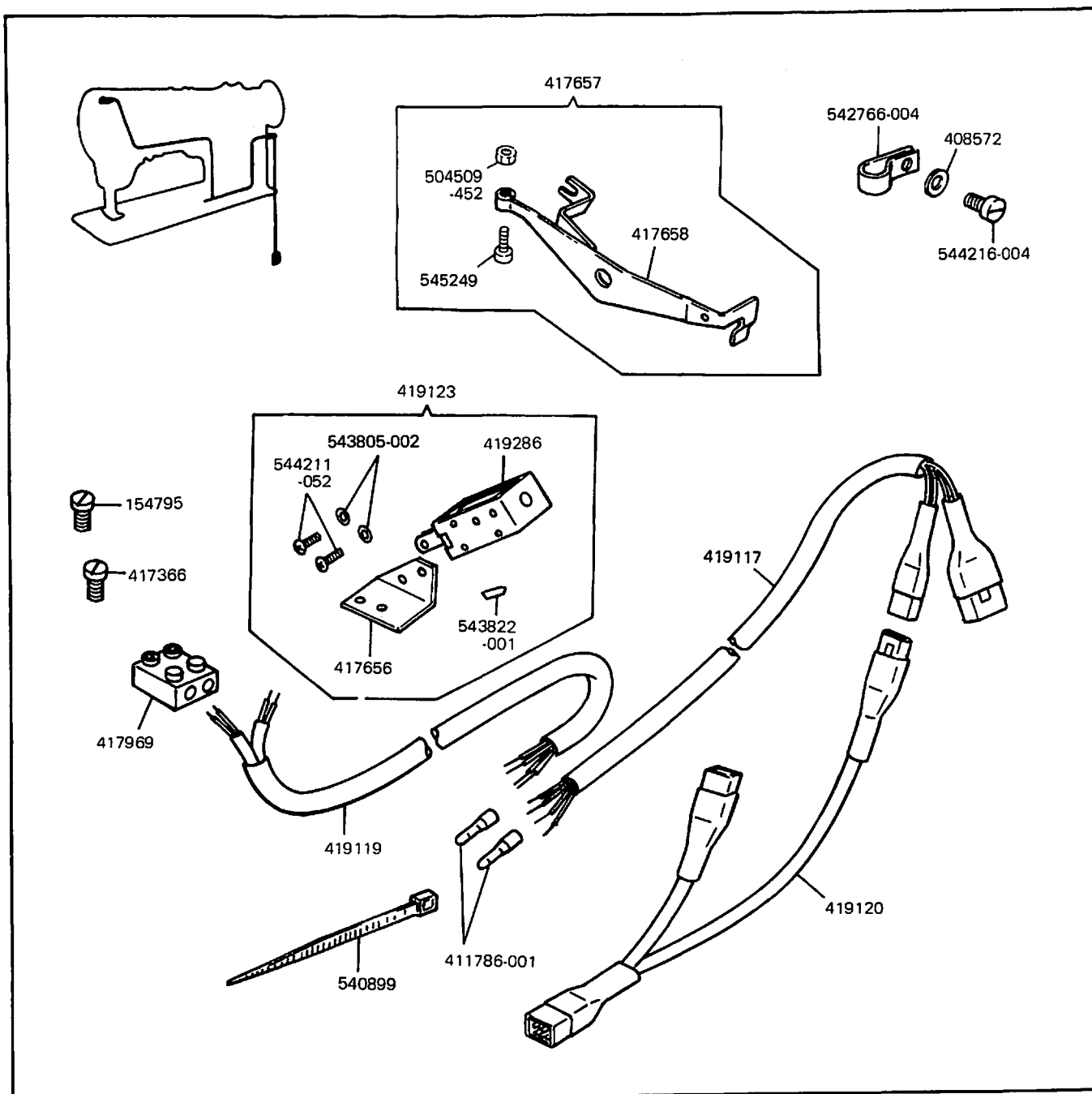
417633	THREAD PULLER CARRIAGE RETAINING PLATE
417634	PIVOTING KNIFE STOP
417653	THREAD PULLING AND TRIMMING UNIT CPL. NOS., 417633, 417634, 417654, 508835, 508836, 508838, 508841, 508842, 508847, 508848, 509012, 509015, 509016, 512042, 541164-002, 544157, 544431-051, 544431-052, 547412, TWO 543803-002 AND FOUR 511565
417654	BED SLIDE
417667	KNIFE OPENING PAWL
417669	THREAD PULLER CARRIAGE
508835	PIVOTING KNIFE BUSHING
508836	PIVOTING KNIFE SPACER
508838	THREAD POSITIONING WIRE
508841	THREAD PULLER FINGER
508842	THREAD PULLER CARRIAGE CPL. NOS., 417667, 417669, 508844, 508846, 544157, 543801-003, 544212-052 AND TWO 544212-053
508844	THREAD PULLER FINGER STOP PLATE
508846	KNIFE OPENING PAWL RETURN SPRING

508847	THREAD PULLER CARRIAGE SHAFT
508848	PIVOTING KNIFE BIAS SPRING
509012	PIVOTING KNIFE
509015	COUNTER KNIFE
509016	COUNTER KNIFE RETAINING PLATE
511565-850	PIVOTING KNIFE STOP SECURING SCREW (2)
511565-850	KNIFE RETAINING PLATE SECURING SCREW (2)
512042	THREAD POSITIONING WIRE TENSION WASHER
541164-002	THREAD POSITIONING WIRE SECURING NUT
543801-003	KNIFE OPENING PAWL RETAINING RING
543803-002	THREAD POSITIONING WIRE WASHER (2)
544157	THREAD PULLER FINGER STOP PLATE SECURING SCREW
544212-052	BED SLIDE SECURING SCREW (SHORT)
544212-053	BED SLIDE SECURING SCREW (LONG) (2)
544431-051	THREAD POSITIONING WIRE SECURING SCREW
544431-052	THREAD PULLER CARRIAGE RETAINING PLATE SECURING SCREW (2)
547412	THREAD PULLER CARRIAGE SHAFT RETAINING RING



374154 ROTARY TAKE-UP MOUNTING DISC SCREW (2)
 411261 CLAMPING PIECE CPL. NOS., 509038, 509047, 543804-002,
 544285, 549101 AND TWO 544430
 411263 ROTARY TAKE-UP MOUNTING DISC CPL. NOS., 411264,
 509044, 509045 AND TWO 374154
 411264 ROTARY TAKE-UP MOUNTING DISC CATCH NUT
 509038 CLAMPING PIECE YOKE
 509044 ROTARY TAKE-UP MOUNTING DISC

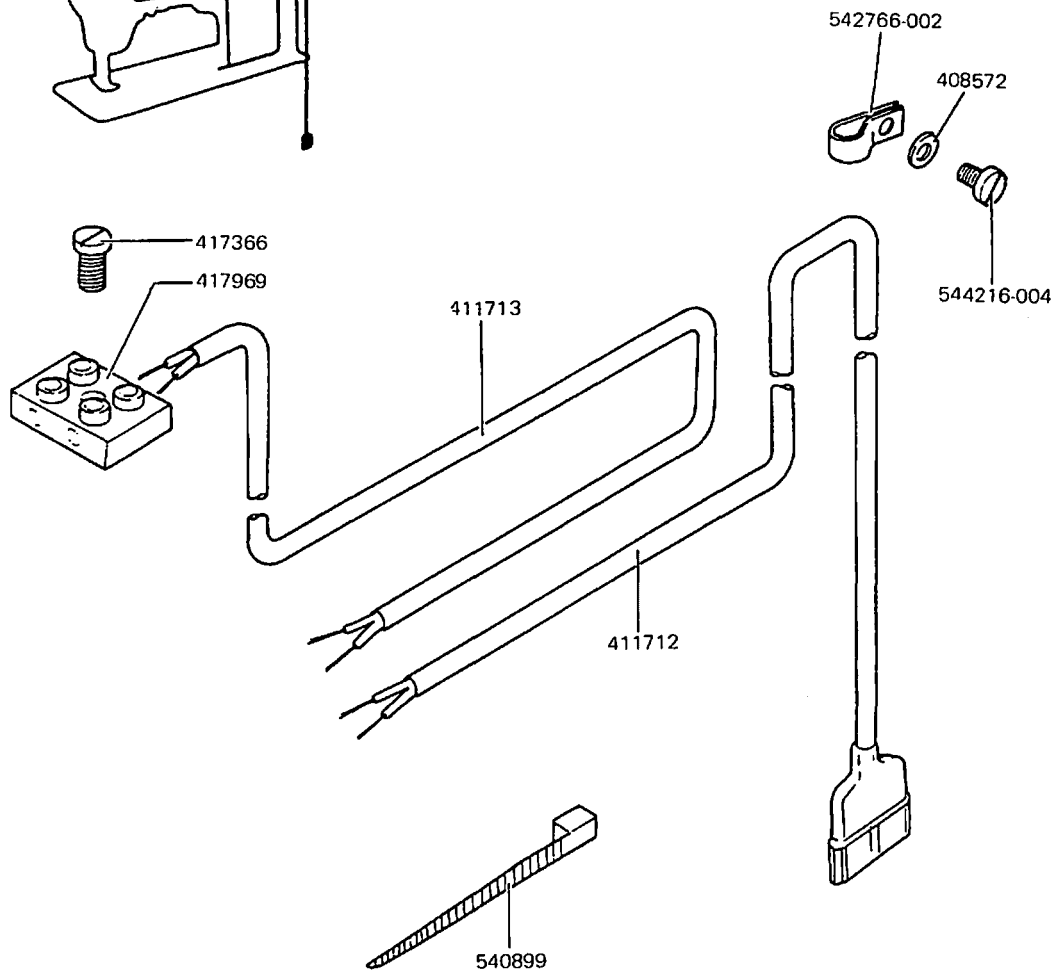
509045 ROTARY TAKE-UP MOUNTING DISC CATCH
 509047 CLAMPING PIECE THREAD WIPER
 543801-003 SAFETY WASHER
 543804-002 THREAD WIPER SCREW WASHER
 544285 CLAMPING PIECE SCREW
 544430 CLAMPING PIECE YOKE SCREW (2)
 549101 THREAD WIPER SCREW



154795	TENSION RELEASER SOLENOID BRACKET SCREW
408572	CABLE CLAMP SCREW WASHER
411786-001	CLOSED END CONNECTOR (2)
417366	ELECTRIC TERMINAL SECURING SCREW
417656	TENSION RELEASING SOLENOID BRACKET
417657	TENSION RELEASER CPL. NOS., 417658, 504509-452 AND 545249
417658	TENSION RELEASER
417969	ELECTRIC TERMINAL
419117	THREAD PULLER RELEASING SOLENOID CORD
419119	WIPER TENSION RELEASING SOLENOID CORD
419120	TENSION RELEASE AND MANUAL BACKTACK RELAY CORD

419123	TENSION RELEASING SOLENOID BRACKET CPL. NOS., 417656, 419286, 543822-001 TWO EACH 543805-002 AND 544211-052
419286	TENSION RELEASING SOLENOID
504509-452	TENSION RELEASER ADJUSTING SCREW LOCK NUT
540899	CORD RETAINER (2)
542766-004	CABLE CLAMP
543805-002	TENSION RELEASING SOLENOID SPRING WASHER (2)
543822-001	TENSION RELEASING SOLENOID PIN
544211-052	TENSION RELEASING SOLENOID SCREW (2)
544216-004	CORD RETAINER SCREW
545249	TENSION RELEASER ADJUSTING SCREW

FOR 457U405-01/-11/-21/-31,
457U425-01/-11/-21/-31,
457U435-01/-11/-21/-31MACHINES

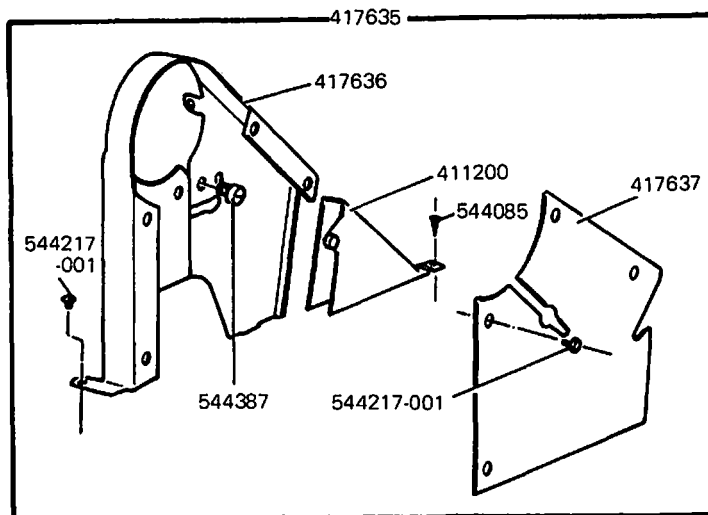
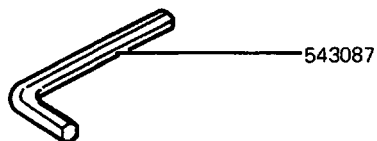


408572 CABLE CLAMP SCREW WASHER
411712 WIRE HARNESS (LONG)
411713 WIRE HARNESS (SHORT)
417969 ELECTRIC TERMINAL (UPPER)

417366 ELECTRIC TERMINAL SECURING SCREW
540899 CABLE RETAINER
542766-002 CABLE CLAMP
544216-004 CABLE CLAMP SCREW

ACCESSORY

OPTIONAL PARTS



ACCESSORY

OPTIONAL PARTS

543087 HEXAGON WRENCH

411200	BELT GUARD (LOWER)
417635	BELT GUARD CPL. NOS., 411200, 417636, 417637, 544387
	TWO 544085 AND EIGHT 544217-001
417636	BELT GUARD
417637	BELT GUARD PLATE
544085	BELT GUARD (LOWER) SCREW (WOOD) (2)
544217-001	BELT GUARD SCREW (SMALL) (4)
544217-001	BELT GUARD PLATE SCREW (4)
544387	BELT GUARD SCREW (LARGE)